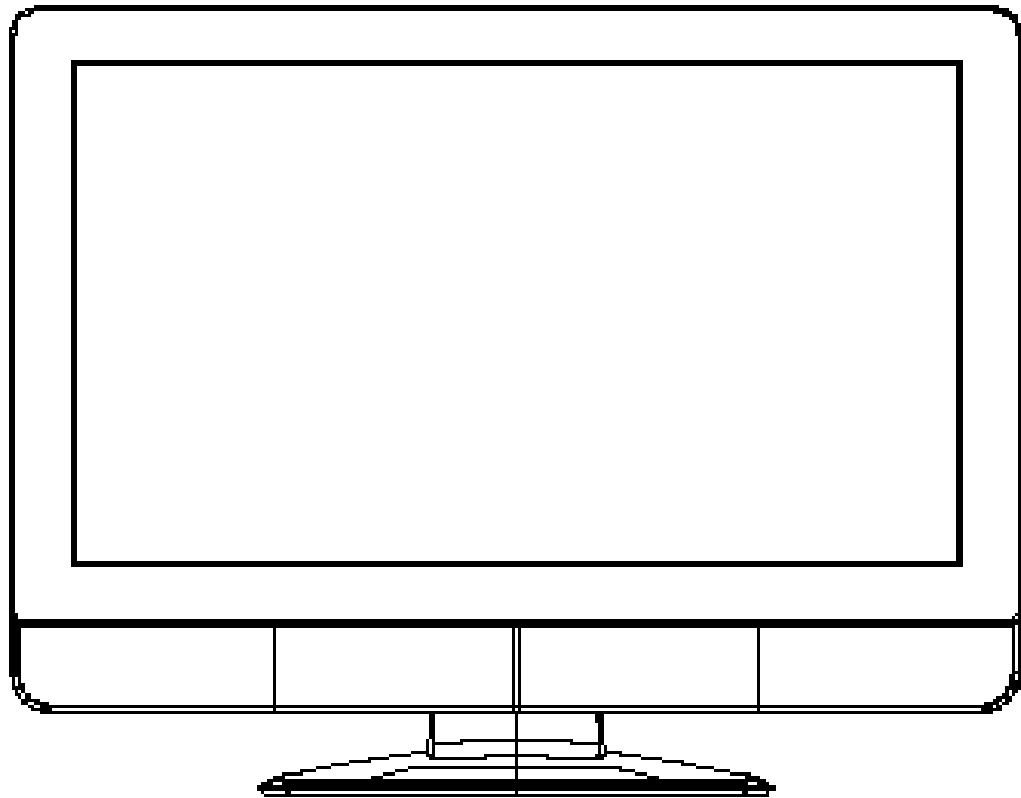


Service Manual



**Model #: VO370M_LGD
_LC370WUE-SBA1-6R1
(T37USVZB1RF-.VO370M1)**

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Appendix

1. Main Board Circuit Diagram
2. Main Board PCB Layout
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Service Manual

VO370M_LGD

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FCC INFORMATION

This equipment has been tested and found to comply with the limits of a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy, and if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that the interference will not occur in a particular installation. If this equipment does cause unacceptable interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures -- reorient or relocate the receiving antenna; increase the separation between equipment and receiver; or connect the into an outlet on a circuit different from that to which the receiver is connected.

FCC WARNING

To assure continued FCC compliance, the user must use a grounded power supply cord and the provided shielded video interface cable with bonded ferrite cores. Also, any unauthorized changes or modifications to Amtrak products will void the user's authority to operate this device. Thus VINC Will not be held responsible for the product and its safety.

CE CERTIFICATION

This device complies with the requirements of the EEC directive 89/336/EEC with regard to "Electromagnetic compatibility."

SAFETY CAUTION

Use a power cable that is properly grounded. Always use the AC cords as follows – USA (UL); Canada (CSA); Germany (VDE); Switzerland (SEV); Britain (BASEC/BS); Japan (Electric Appliance Control Act); or an AC cord that meets the local safety standards.

Chapter 1 Features

1. Built in TV channel selector for TV viewing.
2. Color Depth 8 bit (D).
3. Connectable to PC's analog RGB port.
4. Built in S-video, HDTV, composite video, HDMI and TV out.
5. Built in auto adjust function for automatic adjustment of screen display.
6. Smoothing function enables display of smooth texts and graphics even if image with resolution lower than 1920(H) x1080 (V) is magnified.
7. Power saving to reduce consumption power too less than 0.5W.
8. On Screen Display: user can define display mode (i.e. color, brightness, contrast, sharpness, and backlight), sound setting, TV channel program, aspect and gamma or reset all setting.

Chapter 2 Specification

1. General Description

Model No.	VO370M	
Product Name	VIZIO VO370M	
Panel	RAKEN	LC370WUE_SBA1
Display Pixels	1920 (H) x 1080 (V) pixels	
Active Display Area (mm)	819.36 (H) x 460.89 (V)	
Aspect Ratio	16:9	
Color Depth	8 bit(D)	
Luminance of White (cd/m²) (Typical, Panel Spec.)	LC370WUE_SBA1	500
Contrast Ratio	LC370WUE_SBA1	1400:1
TV system	NTSC/ATSC/QAM	
PC Inputs	15pins D-Sub	
Video Inputs	1x RF (Combo, F Connector for internal NTSC/ATSC/QAM Tuner) 3x HDMI with HDCP plus Stereo Analog Audio 2x Component YPbPr plus Stereo Audio 2x Composite Video plus Stereo Audio 1x S-Video plus Stereo Audio 1x Analog RGB plus Stereo Audio USB firmware update	
Audio Inputs	1x Stereo Audio (RCA) 1x PC mini jack	
Audio Outputs	1x SPDIF Digital Audio (Optical) 1x Stereo Analog Audio	
Service Port	USB service port	
Audio Speaker	10W X 2	
Power Input	100~240Vac at 50/60 Hz	
Power Consumption	Max 178 /Avg. 126 W, Standby <0.5 W	
EDID version	VGA – 1.3 HDMI – 1.3	
Preset Modes	Primary 1920 (H) x 1080 (V) @ 60Hz.	

Optical Characteristics RAKEN Panel

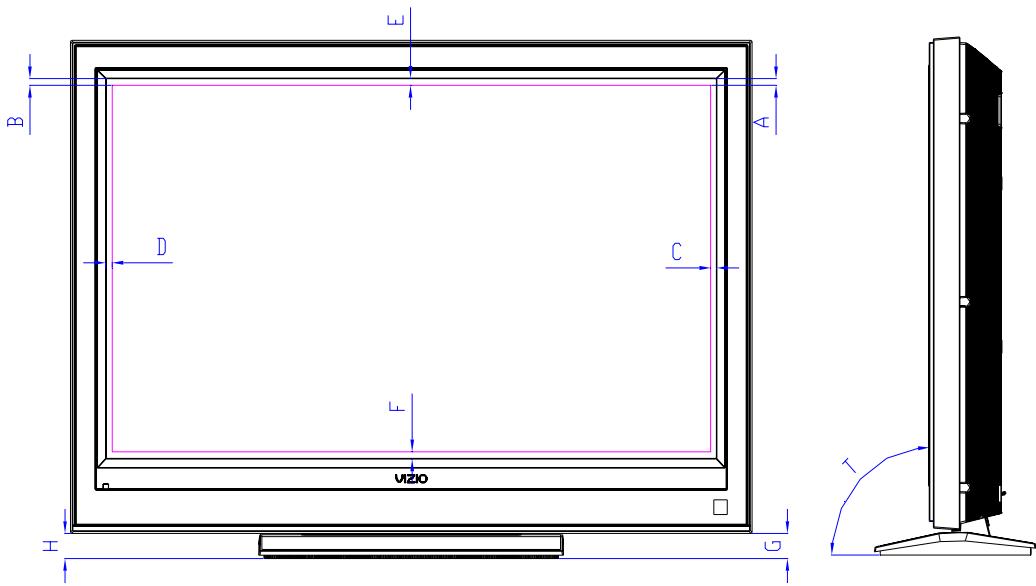
Item	Specification		
Supplier	RAKEN		
Panel	LC370WUE_SBA1		
Display Pixels (H x V)	1920 x 1080		
Active Display Area (H x V, mm)	819.36 (H) x 460.89 (V)		
Color Depth	8bit(D)		
Pixel Pitch (H x V, mm)	0.42675mm x 0.42675mmxRGB		
Luminance of white (cd/m ²) (Center of Screen, Typical)	500		
Contrast Ratio	1400:1		
Color coordinate (typical) ± 0.030	White	x	0.279
		y	0.292
	Red	x	0.639
		y	0.334
	Green	x	0.289
		y	0.606
	Blue	x	0.145
		y	0.065

Remark: All characteristics are measured at least 30 minutes later after power-on in the normal ambient temperature

2. POWER SUPPLY

- a. Input voltage: 100~240Vac, 50/60Hz
- b. Input current: 3A (at AC 90V/60Hz)
- c. Inrush current: 100A at Vac=100V
- d. Power consumption: 178 W MAX/ 126 W AVG
- e. Standby / Power off: <0.5 Watts. (at 115 Vac)

Mechanical and Packaging Specifications



MECHANICAL SPECIFICATION (Unit: mm)

Gap allowance between bezel & panel surface	Gap ≤ 4.0
Horizontal Tilt	$ A-B \leq \text{NONE}$
Panel disposition tolerance	C,D,E,F > 0
Product balance	$ G-H \leq 5 \text{ mm}$
Tilt angle	$89^\circ \leq T \leq 91^\circ$ up : $-2^\circ \sim -5^\circ$ Down : $13^\circ \sim 18^\circ$

OUTLINE DIMENSION

Physical dimension

(Unit: mm)

	Display Module	Display Module + Base
Height	603.7	634.3
Width	919.9	919.9
Depth	98	218.2

Weight

- a. Net (W/O Base): 12.6 ±1.0kg
- b. Net (W/ Base): 13.1 ±1.0kg
- c. Gross: 17.0±1.0kg

Material, color

Part name	Material	Color
Front bezel	ABS(94-HB)	Chocolate T52013
Rear cover	ABS(94-5V)	Black T52013
Base Ass'y	ABS(94-HB)	Chocolate T52012

Wall-mounting

- a. Screw size: M6* PITCH 1.0 mm
- b. Screw Q'ty: 4 pcs
- c. Mounting hole pitch: 400 (H), 200 (V) (mm)

PACKAGING SPECIFICATION

Packaged dimensions

- a. Height 745.0 ±10 mm
- b. Width 1060.0 ±10 mm
- c. Depth 225.0 ±10 mm

Pallet Load

- a. Sea A)15 units / pallet
- b. Air A)NONE

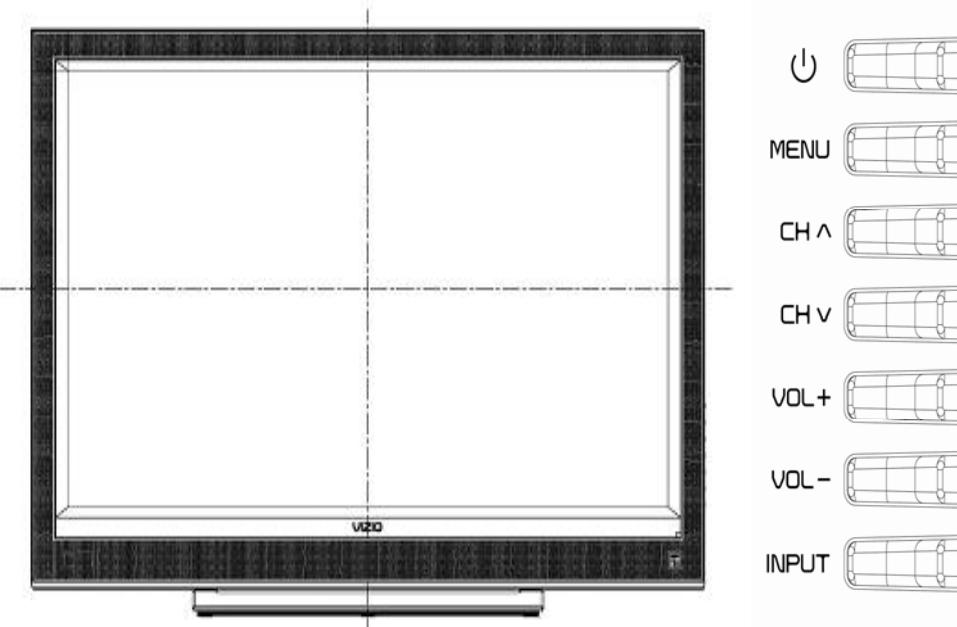
Container Load

- a. 40' container 330 units (=15*22 Pallets)
- b. 20' container 100 units (=10*10 Pallets)

ACCESSORIES

- a. 1.8M HDMI Cable x 1
- b. 1.8M Power Cord 110V UL/CSA Black x 1
- c. VIZIO Universal Remote Control VUR8P x 1
- d. User's Manual x 1
- e. Quick Start Guide x 1*
- f. Registration card x 1
- g. Service Brochure x 1*
- h. AA batteries x 2
- i. D size Polishing Cloth x 1
- j. Safety Strap x 1
- k. Product Warranty & Repair sheet x 1

External Control Panel & Indicators



3. LED INDICATOR DISPLAY ON THE FRONT

LED indicator	Status	Remark
Off	AC power off	By disconnecting the power cord
White	Power on	Becoming dimmer after lighting up a few seconds
Orange	Standby	Becoming dimmer after lighting up a few seconds

4. SPECIFICATION AND EXPLANATION OF USER CONTROL PANEL ON THE SIDE

Buttons	1	2	3	4	5	6	7
Name	(Power symbol))	MENU	CH+	CH-	VOL+	VOL-	INPUT

Standby/Power on

After AC on, by pressing Power button, LED indicator turns to white to indicate power on. To turn off this device, press this button again.

Menu Operation

Press MENU button to activate the OSD. Press this button again to exit.

Channel Selection

By operating the CH+ and CH- buttons, channel should be selected. At the time, channel should increase with CH+ button and decrease with CH- button.

When the “MENU” is activated, it can be navigated up by CH+ button and down by CH- button.

Volume Adjustment

By operating the VOL+ and VOL-/ buttons, volume should be available to change from minimum to maximum. At the time, volume should increase with VOL+ button and decrease with VOL- button, and volume shift should be smooth.

When the “MENU” is activated, it can be navigated left by VOL+ button and right by VOL-button.

Input Change

This button allows the user to cycle through the input sources in the following sequence: TV, AV1(S-Video), AV2 (Video*), Component 1, Component 2, RGB, HDMI 1, HDMI 2 and HDMI 3.

5. Speaker

Output 6Ω/10W (max) X2

6. ENVIRONMENT

Operating Temperature: 5°C~35°C (Ambient)

Operating Humidity: Ta= 35 °C, 90%RH (Non-condensing)

Operating Altitude: 0~14,000 feet (Non-Operating)

7. WEIGHT (Physical weight)

Net (Without Base): 12.6 ±1.0kg

Net (With Base): 13.1 ±1.0kg

Gross: 17.0±1.0kg

Chapter 3 On Screen Display

Main unit button

Power 

MENU

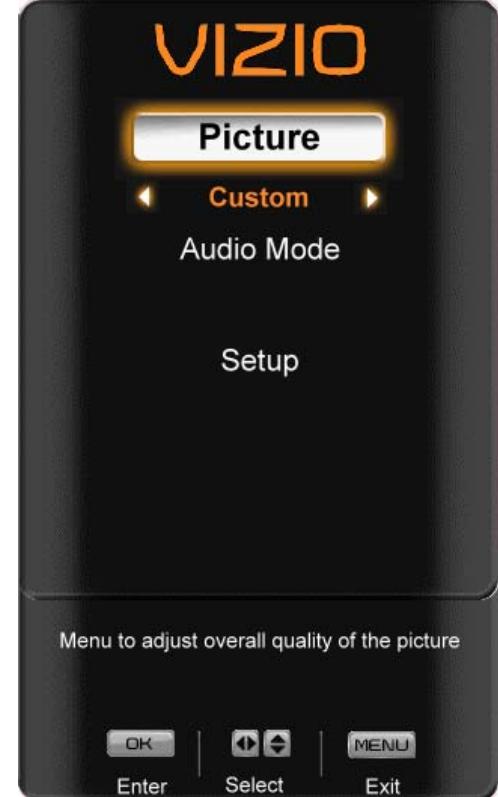
CH ▲

CH ▼

VOL ▲

VOL▼

Input (TV Source on Screen Display)

AV, Component	
 A screenshot of the VIZIO TV's On-Screen Display (OSD). The main menu bar at the top includes 'VIZIO', 'Picture' (which is highlighted with a yellow glow), 'Custom', 'Audio Mode', and 'Setup'. A descriptive text box below the menu states: 'Menu to adjust overall quality of the picture'. At the bottom of the screen are three control buttons labeled 'OK', 'Select', and 'MENU', with sub-labels 'Enter', 'Select', and 'Exit' positioned directly beneath them.	<p>A. PICTURE ADJUST :</p> <ul style="list-style-type: none">a. Picture Mode (Custom/Standard/Movie/Game/Vivid/Football/Golf/Basketball Baseball)b. Backlight (0~100)c. Brightness (0~100)d. Contrast (0~100)e. Color (0~100)f. Tint (-32~+32)g. Sharpness (0~7)h. Advance Video Noise Reduction/Color Enhancement/Advanced Adaptive Luma/Backlight Control/Color Temperature/Film Modei. Rest Picture Mode



B. AUDIO ADJUST :

- a. Audio Mode (**Flat**/Rock/Pop/Classic/Jazz)
- b. Equalizer (120Hz0/500Hz/1.5KHz/
5KHz/10KHz)
- c. Balance(-50~0~50)
- d. SRS TSHD(**On**/OFF)
- e. Digital Audio Out (**PCM**/Off/Dolby Digital)
- f. Speakers(**On**/Off)
- g. Analog Audio Out (**Fixed**/Variable)
- h. Lip Sync(0~5)
- i. Reset Audio Mode

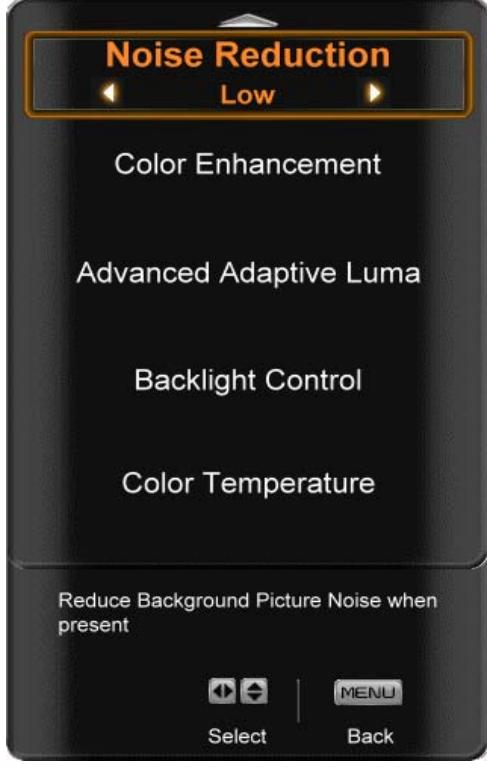
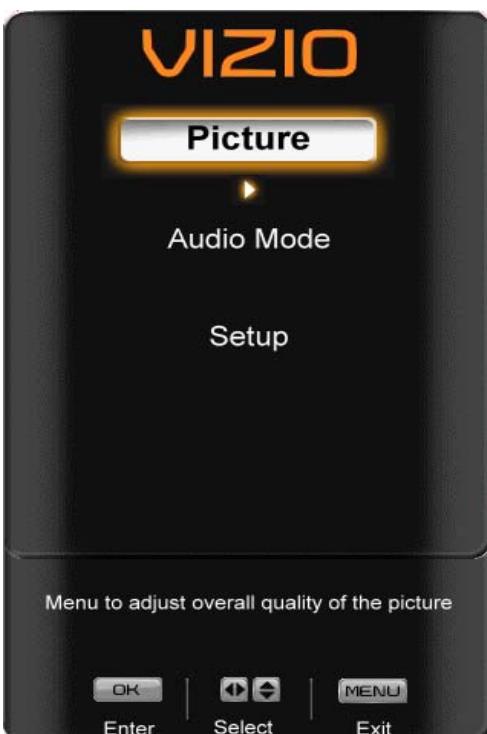


C. SETUP :

- a. Language(**English**/Espanol /Francais)
- b. Sleep Timer (**OFF**/30MIN/60MIN/90MIN/
120MIN)
- c. Wide(Zoom1)
- d. Input
Naming(AV1/AV2/Component1/Component2/RGB/HDMI1/HDMI2/HDMI3)
- e. CC (**Off**/CC1/CC2/CC3/CC4)
- f. Parental>Password)
- g. System Info
- h. System Reset
(Setup Wizard/Reset All Setting)

	<p>D. PARENTAL CONTROL :</p> <ul style="list-style-type: none"> a. Channel Block b. US TV Rating c. US Movie Rating d. Canadian English Rating e. Canadian French Rating f. DTV Rating g. Block Unrated TV (No/Yes) h. Access Code Edit
HDMI	
	<p>A. PICTURE ADJUST :</p> <ul style="list-style-type: none"> a. Picture Mode (Custom/Standard/Movie/Game/Vivid/Football/Golf/Basketball/Baseball) b. Backlight (0~100) c. Brightness (0~100) d. Contrast (0~100) e. Color (0~100) f. Tint (-32~+32) g. Sharpness (0~7) h. Advance Video Noise Reduction/Color Enhancement/Advanced Adaptive Luma/Backlight Control/Color Temperature/Film Mode i. Rest Picture Mode

	<p>B. AUDIO ADJUST :</p> <ul style="list-style-type: none"> a. Audio Mode Flat/Rock/Pop/Classic/Jazz) b. Equalizer(120Hz0/500Hz/ 1.5KHz/5KHz/10KHz) c. Balance(-50~0~50) d. SRS TSHD(On/OFF) e. Digital Audio Out (PCM/Off/Dolby Digital) f. Speakers(On/Off) g. Analog Audio Out (Fixed/Variable) h. Lip Sync(0~5) i. Reset Audio Mode
	<p>C. SETUP :</p> <ul style="list-style-type: none"> a. Language(English/Espanol /Francais/) b. Sleep Timer (OFF/30MIN/60MIN/90MIN/ 120MIN) c. Wide(Zoom1) d. Input Naming(AV1/AV2/Component1/Component2/RGB/HDMI1/HDMI2/HDMI3) e. System Info f. System Reset (Setup Wizard/Reset All Setting)

 <p>This screenshot shows the 'Noise Reduction' setting at 'Low'. Other options listed are 'Color Enhancement', 'Advanced Adaptive Luma', 'Backlight Control', and 'Color Temperature'. A note below says 'Reduce Background Picture Noise when present'. At the bottom are 'Select' and 'Back' buttons.</p>	<p>D. ADVANCED VIDEO :</p> <ul style="list-style-type: none"> a. Noise Reduction (OFF/Low/Medium/Strong) b. Color Enhancement(OFF/Normal/Rich Color/(Green/Flesh)/(Green/Blue)) c. Advance Adaptive LUMA(OFF/Low/Medium/Strong/Exte nd) d. Backlight Control(OFF/DCR/OPC) e. Color Temperature (Color Temperature (Color temputer/Normal//Custom) /Red(0~255)/Green(0~255)/Blue(0~255) f. Film Mode(Auto/OFF)
RGB MODE	
 <p>This screenshot shows the 'Picture' menu with 'Audio Mode' and 'Setup' options. A note at the bottom says 'Menu to adjust overall quality of the picture'. At the bottom are 'Enter', 'Select', and 'Exit' buttons.</p>	<p>A. PICTURE ADJUST :</p> <ul style="list-style-type: none"> a. Auto Adjust b. Backlight (0~100) c. Brightness (0~100) d. Contrast (0~100) e. Color Temperature(Color Temperature(9300/6500/CUSTOM)/Red(0~255)/Green(0~255)/Blue(0~255)) f. H-Size (0~255) g. H. Position (0~100) h. V. Position (0~100) i. Fine Tune (0~31)



B. AUDIO ADJUST :

- a. Audio Mode (**Flat**/Rock/Pop/Classic/Jazz)
- b. Equalizer(120Hz0/500Hz/1.5KHz/5KHz/10KHz)
- c. Balance(-50~0~50)
- d. SRS TSHD(**On**/Off)
- e. Digital Audio Out (**PCM**/Off/Dolby Digital)
- f. Speakers(**On**/Off)
- g. Analog Audio Out(**Fixed**/Variable)
- h. Lip Sync(0~5)
- i. Reset Audio Mode



C. SETUP:

- a. Language(English/Espanol /Francais/)
- b. Sleep Timer (**OFF**/30MIN/60MIN/90MIN/120MIN)
- c. Wide(Full/Stretch)
- d. Input Naming
(AV1/AV2/Component1/Component2/RGB/HDMI1/HDMI2/HDMI3)
- e. System Info
- f. System Reset
(Setup Wizard/Reset All Setting)

(1) TV&DTV MODE	
 <p>The screenshot shows the Vizio TV & DTV Mode menu. At the top, it says "VIZIO". Below that is a "Picture" button with "Custom" highlighted. To the left of "Custom" are left and right arrow buttons. Below "Custom" is the text "Audio Mode". Further down are "TV" and "Setup" buttons. A descriptive text box states: "Menu to adjust overall quality of the picture". At the bottom are three buttons: "OK", "Select", and "MENU". Below these buttons are "Enter", "Select", and "Exit".</p>	<p>A. PICTURE ADJUST : (ATV & DTV)</p> <ul style="list-style-type: none"> a. Picture Mode (Custom/Standard/Movie/Game/Vivid/Football/Golf/Basketball Baseball) b. Backlight (0~100) c. Brightness (0~100) d. Contrast (0~100) e. Color (0~100) f. Tint (-32~+32) g. Sharpness (0~7) h. Advance Video Noise Reduction/Color Enhancement/Advanced Adaptive Luma/Backlight Control/ Color Temperature/Film Mode i. Reset Picture Mode
 <p>The screenshot shows the Vizio TV & DTV Mode menu. At the top, it says "VIZIO". Below that is a "Picture" button. In the center, there is an "Audio Mode" button with "Flat" highlighted. To the left of "Flat" are left and right arrow buttons. Below "Flat" is the text "Setup". A descriptive text box states: "Menu to adjust overall quality of the Audio". At the bottom are three buttons: "OK", "Select", and "MENU". Below these buttons are "Enter", "Select", and "Exit".</p>	<p>B. AUDIO ADJUST : (ATV & DTV)</p> <ul style="list-style-type: none"> a. Audio Mode (Flat/Rock/Pop/Classic/Jazz) b. Equalizer(120Hz0/500Hz1/1.5KHz5KHz/10KHz) c. Balance(-50~0~50) d. SRS TSHD(Off/On) e. Digital Audio Out (PCM/Off/Dolby Digital) f. Speakers(On/Off) g. Analog Audio Out(Fixed/Variable) h. Lip Sync(0~5) i. Reset Audio Mode

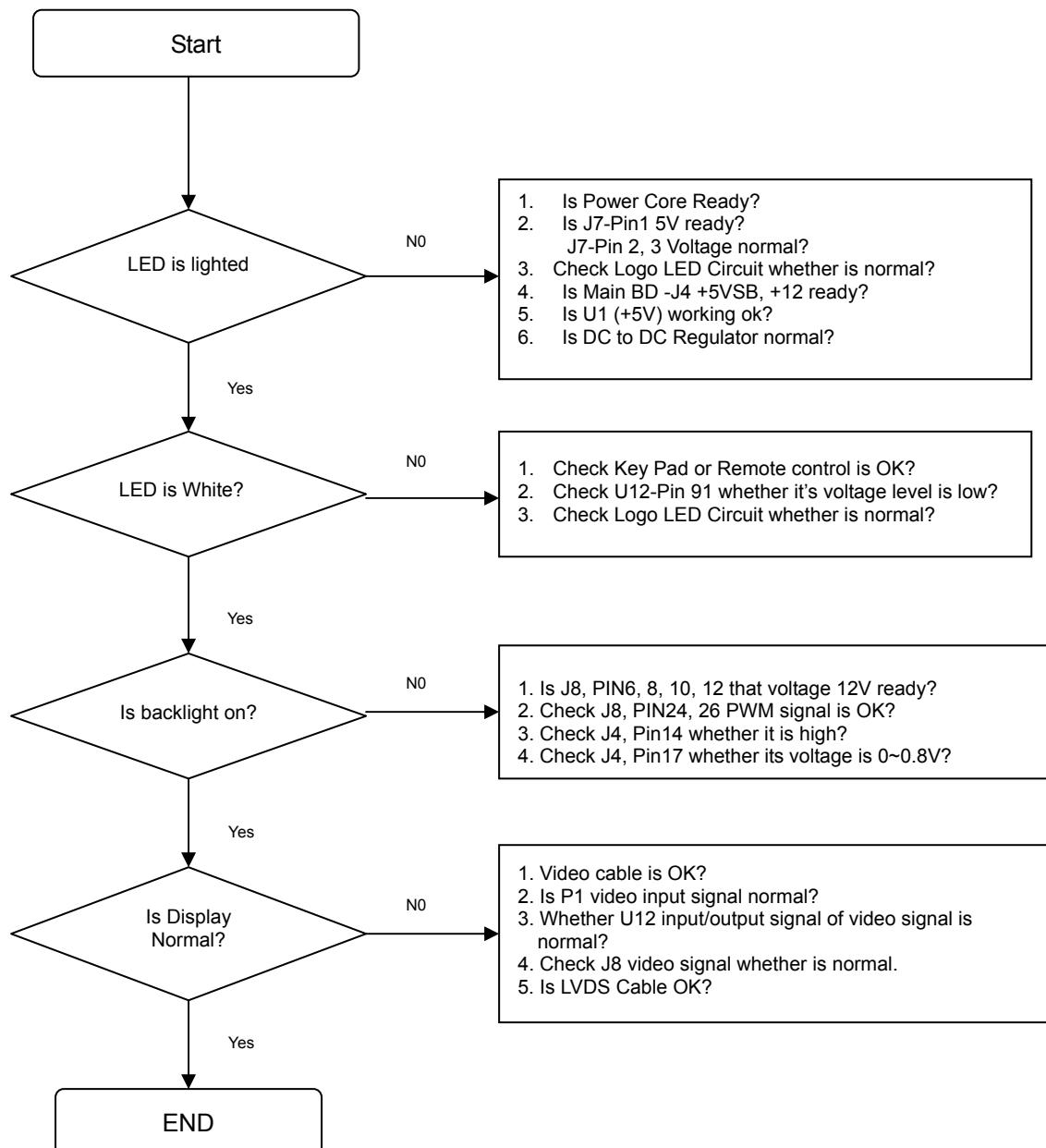
	<p>C. TV: (ATV & DTV)</p> <ul style="list-style-type: none"> a. Tuner Mode (Cable/Antenna) b. Auto Search c. Partial Channel Search d. Skip Channel e. MTS(Stereo/SAP/Mono) (ATV) MTS ((1/2 English 5.)/ (2/2 Spanish st))(DTV) f. Time Zone (Eastern/Indiana/Central/ Mountain/Arizona/Newfoundland/Pacific/ Alaska/Hawaii/Atlantic) g. Daylight Saving (On/Off) h. Channel info
	<p>D. SETUP: (ATV only)</p> <ul style="list-style-type: none"> a. Language(English/Espanol /Francais) b. Sleep Timer (OFF/30MIN/60MIN/90MIN/ 120MIN) c. Wide(Normal/Panoramic/Zoom1/Zoom2) d. Input Naming (AV1/AV2/Component1/Component2/ RGB/HDMI1/HDMI2/HDMI3) e. CC (CC/Digital CC Style) f. H/V Position(H. Position/V. Position/ H-Size/ V-Size) g. Parental h. System Info i. System Reset (Setup Wizard/Reset All Setting)

 <p>The image shows the VIZIO TV setup menu. At the top, there are two options: "Picture" and "Audio Mode". Below them is a large, highlighted button labeled "Setup". Underneath the "Setup" button, there is a descriptive text: "Use this Menu to adjust built-in features of the TV". At the bottom of the screen are three buttons: "OK", "Select", and "MENU". Below these buttons, there are three rows of text: "Enter", "Select", and "Exit".</p>	<p>E. SETUP: (DTV only)</p> <ul style="list-style-type: none"> a. Language(English/Espanol /Francais/) b. Sleep Timer (OFF/30MIN/60MIN/90MIN/120MIN) c. Wide(Zoom1/Stretch) d. Input Naming(AV1/AV2/COMPONENT1/COMPOUNNT2/RGB/HDMI1/HDMI2) e. CC (CC/Digital CC Style) f. Parental g. System Info h. System Setup (Setup Wizard/Reset All Setting)
 <p>The image shows the VIZIO TV channel block menu. The main title is "Rating Enable". Below it, there is a large, highlighted button labeled "Channel Block". Underneath the "Channel Block" button, there are four rows of text: "US TV Rating", "US Movie Rating", "Canadian English Rating", and "Select channels to block". At the bottom of the screen are three buttons: "OK", "Select", and "Back". Below these buttons, there are three rows of text: "Enter", "Select", and "Back".</p>	<p>F. PARENTAL : (ATV & DTV)</p> <ul style="list-style-type: none"> a. Channel Block b. US TV Rating c. US Movie Rating d. Canadian English Rating e. Canadian French Rating f. DTV Rating g. Block Unrated TV h. Access Code Edit

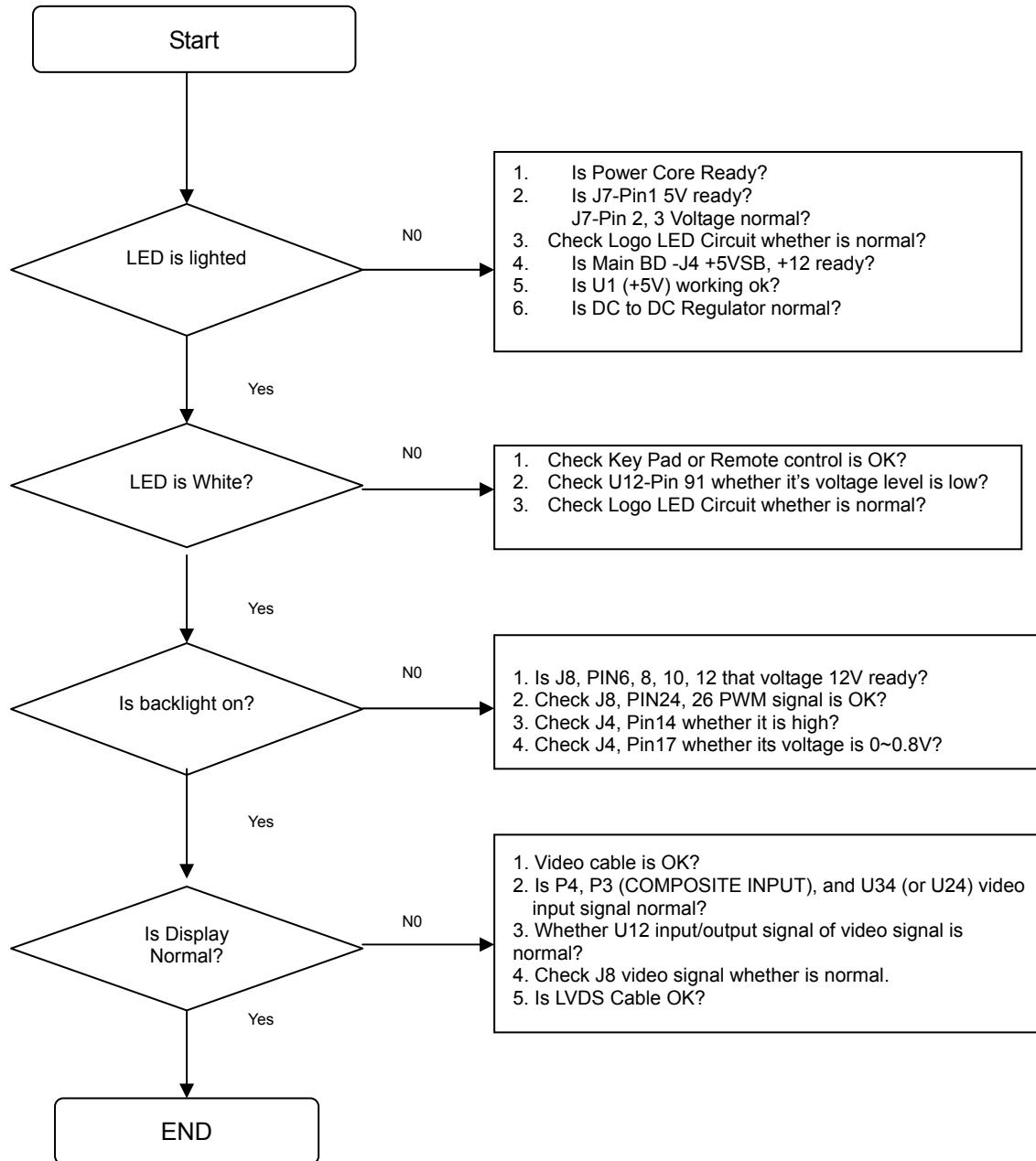
<p>The screenshot shows a menu titled "Noise Reduction" with "Low" selected. Below it are other settings: "Color Enhancement", "Advanced Adaptive Luma", "Backlight Control", and "Color Temperature". A note says "Reduce Background Picture Noise when present". At the bottom are navigation buttons: Select, Back, and MENU.</p>	<p>G. ADVANCED VIDEO : (ATV & DTV)</p> <ul style="list-style-type: none"> a. Noise Reduction (Off/Low/Medium/Strong) b. Color Enhancement (Off/Normal/Rich Color/(Green/Flesh)/(Green/Blue)) c. Advance Adaptive LUMA (Off/Low/Medium/Strong/Extend) d. Backlight Control(DCR/OPC/Off) e. Color Temperature(Color Temperature/Red /Green/Blue) f. Film Mode(Auto/Off)
<p>The screenshot shows a menu titled "CC" with "Off" selected. Below it is a setting "Digital CC Style". A note says "Select Closed Captioning Style(Analog Channels)". At the bottom are navigation buttons: Select, Back, and MENU.</p>	<p>H. CC</p> <ul style="list-style-type: none"> a. CC (Off/CC1/2/3/4/Service1/2/3/4/5/6) b. Digital CC Style (Caption Style/Font Size/Font Color/Font Opacity/Background Color/Background Opacity/Window Color/Window Opacity)

Chapter 9 Troubleshooting

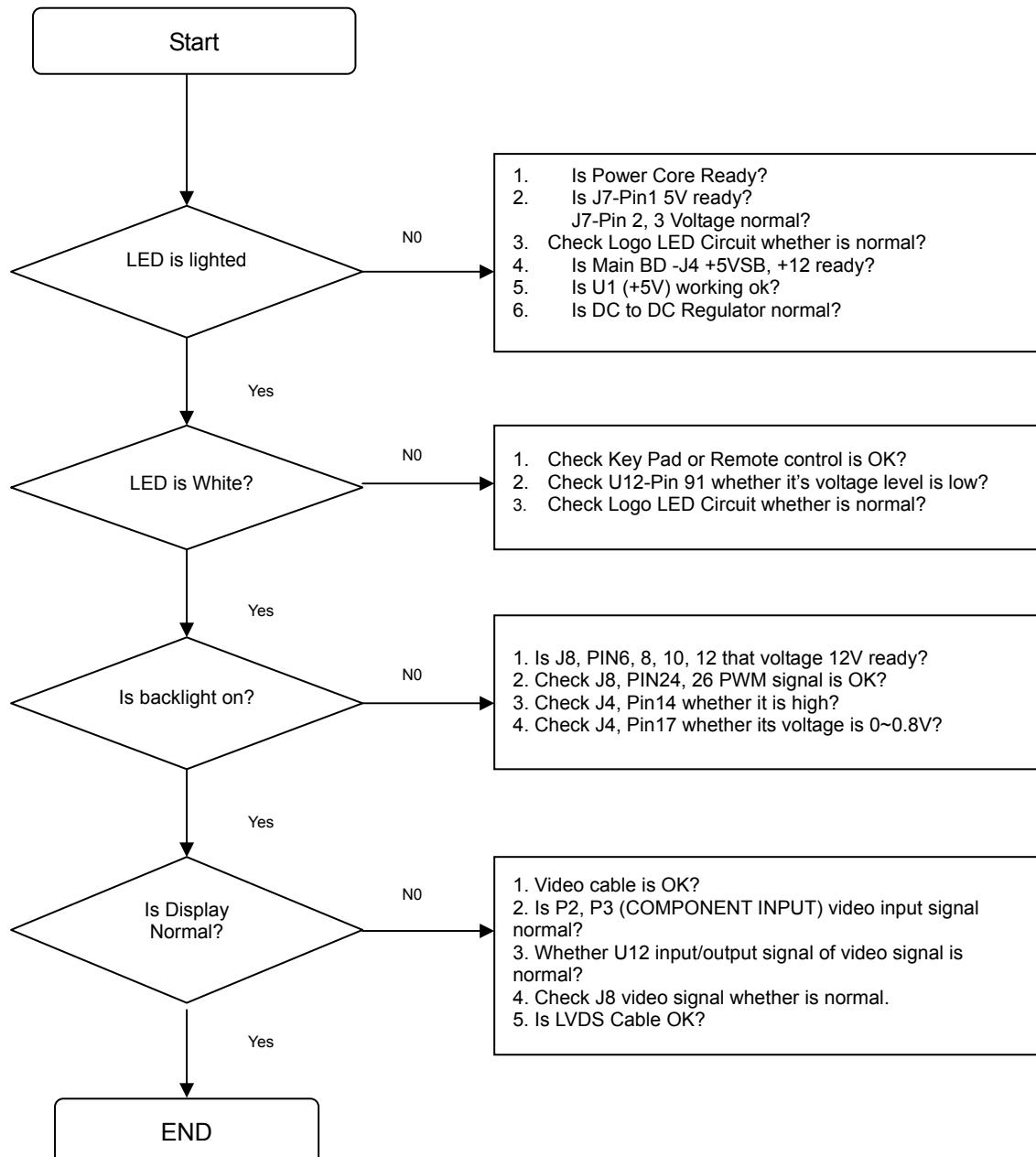
MONITOR DISPLAY NOTHING (PC MODE)



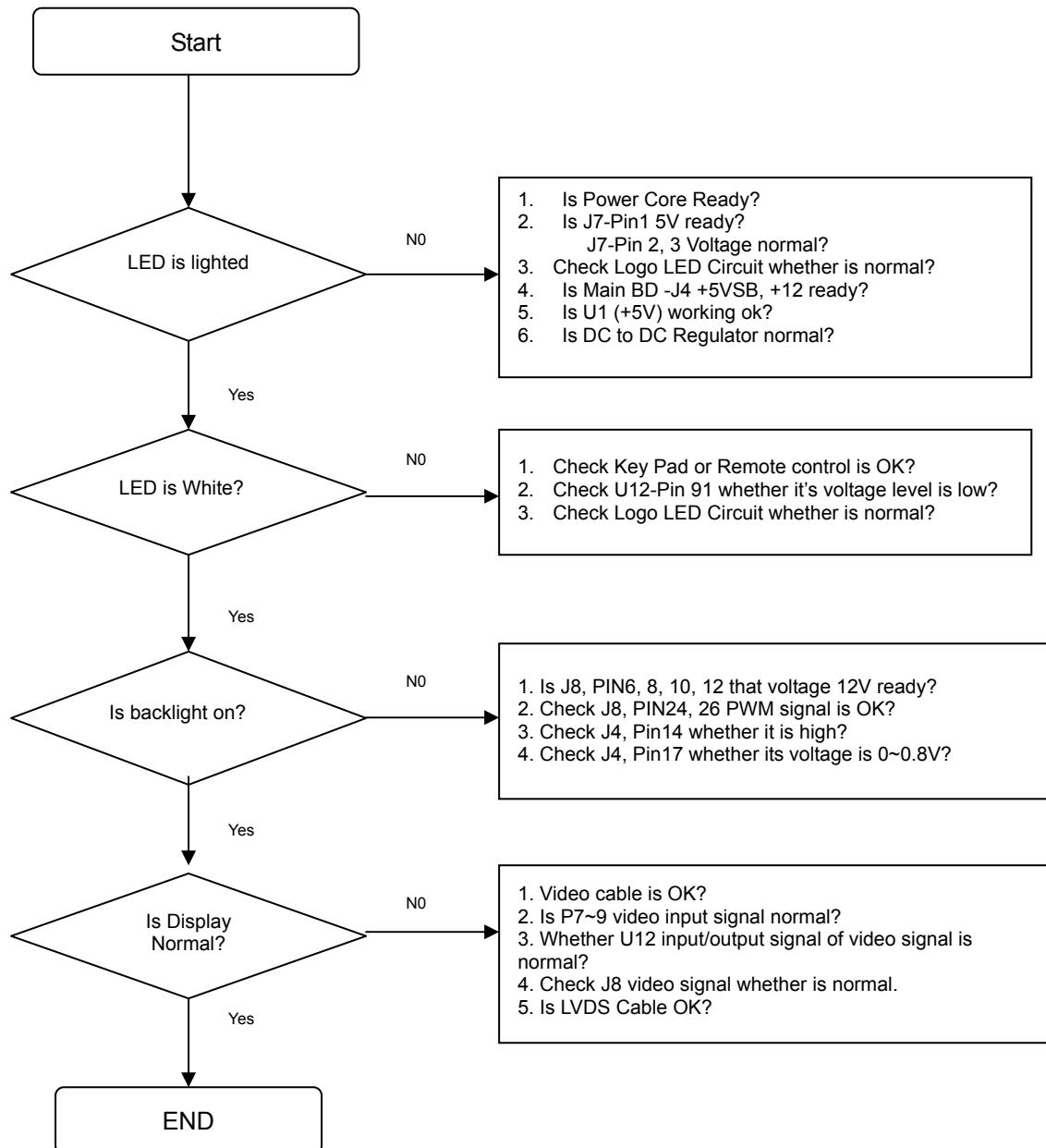
(TV, COMPOSITE, VIDEO) IS NOT DISPLAY CORRECTLY



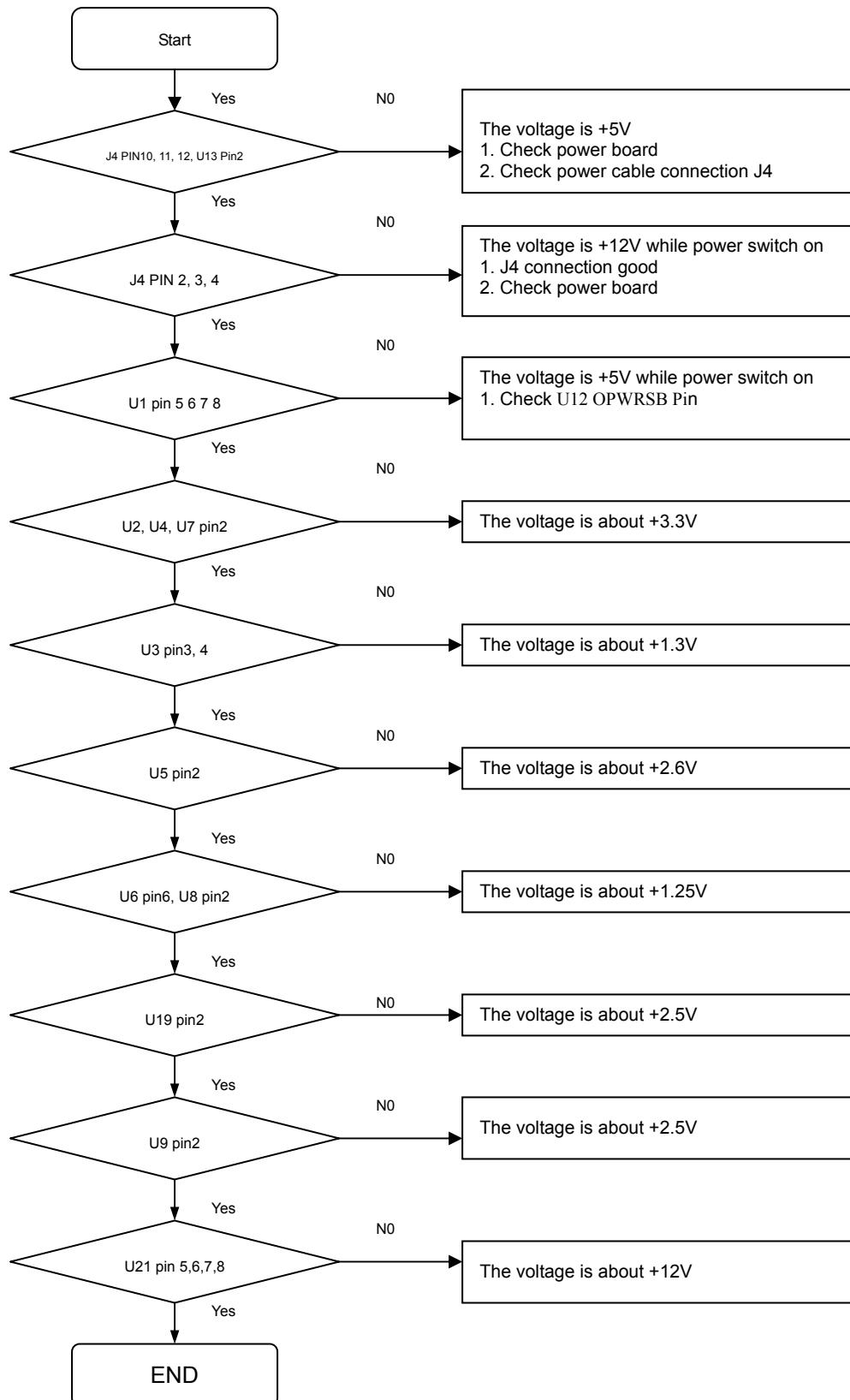
(COMPONENT) IS NOT DISPLAY CORRECTLY



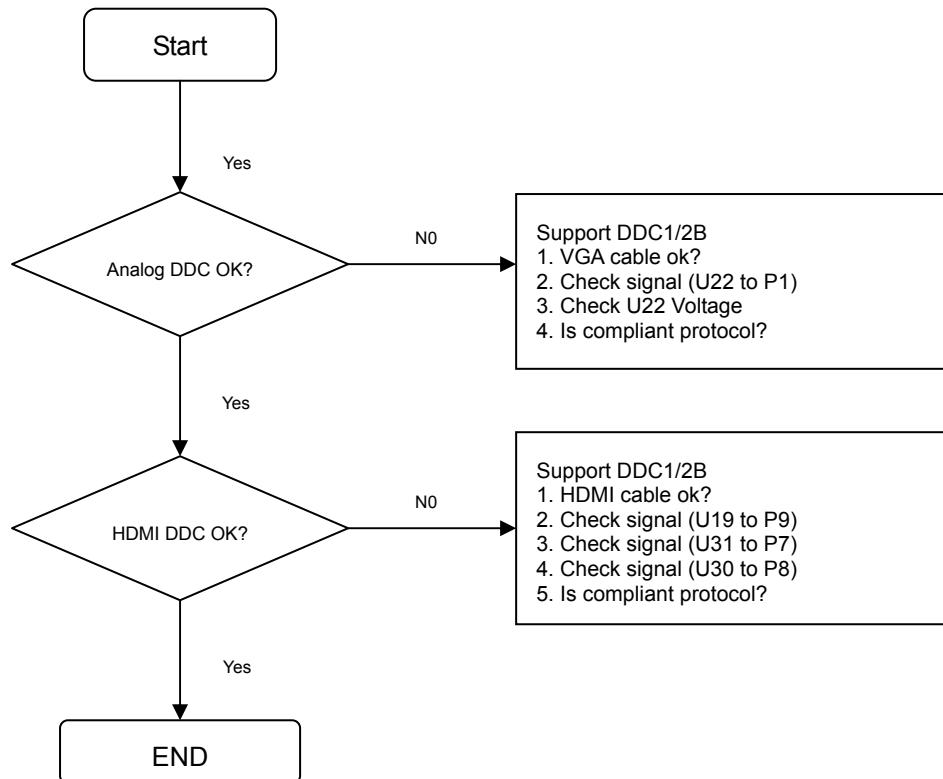
HDMI IS NOT DISPLAY CORRECTLY



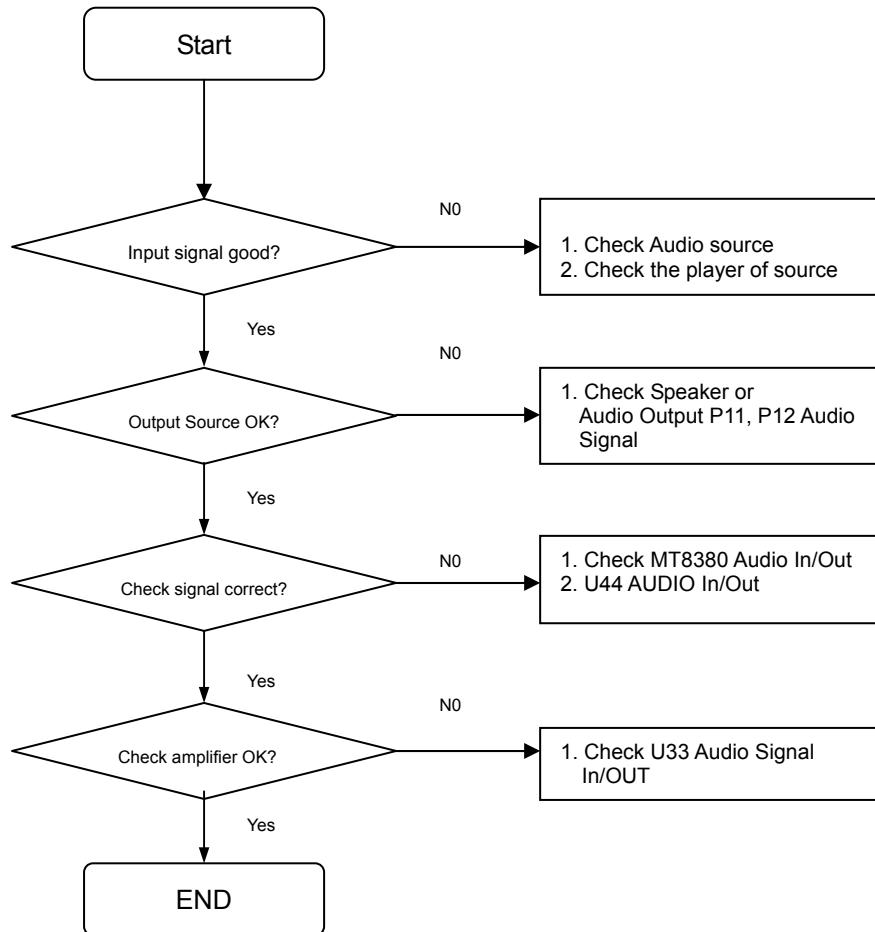
TROUBLE OF DC-DC CONVERTER



TROUBLE OF DDC READING



AUDIO FUNCTION IS NOT WORKING CORRECTLY

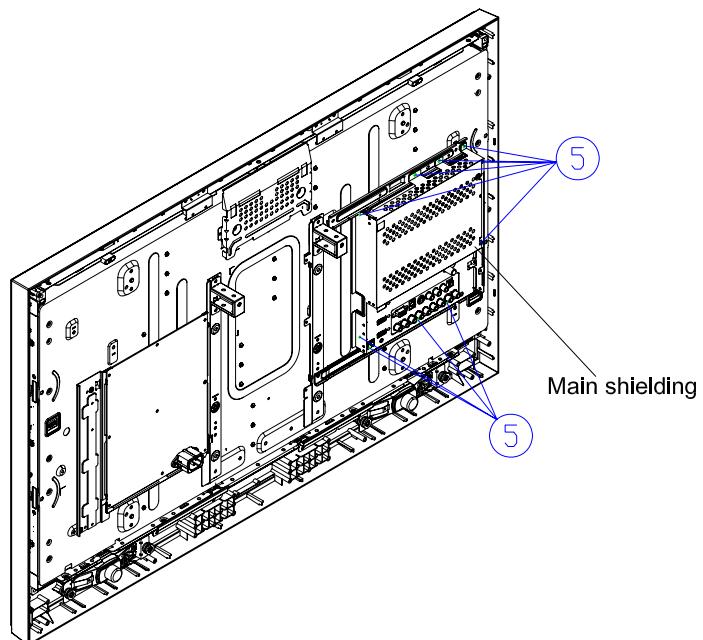
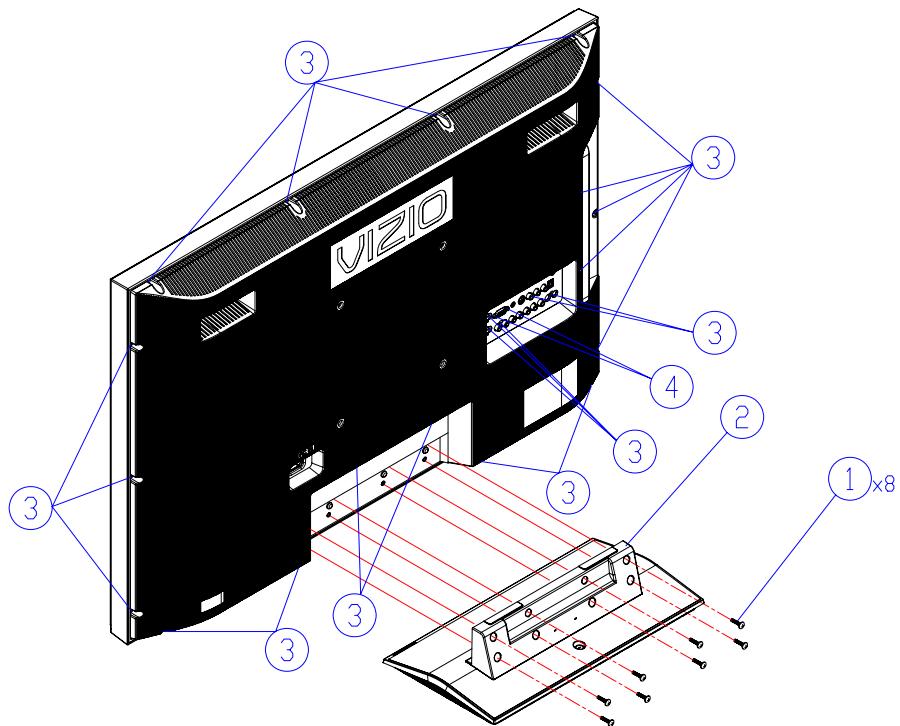


DISASSEMBLY INSTRUCTIONS

1.REAR COVER ASS'Y /CONNECTOR BD ASS'Y REMOVAL

Note: Spread a mat underneath to avoid damaging the TV surface.

- 1) Remove eight screws ① from Base Ass'y ② .
- 2) Separate the Base Ass'y ② .
- 3) Remove twenty_three ③ and two hexagon screws ④ from rear cover.
- 4) Separate the rear cover.
- 5) Remove ten screws ⑤ from main shielding.
- 6) Separate the Main shielding.

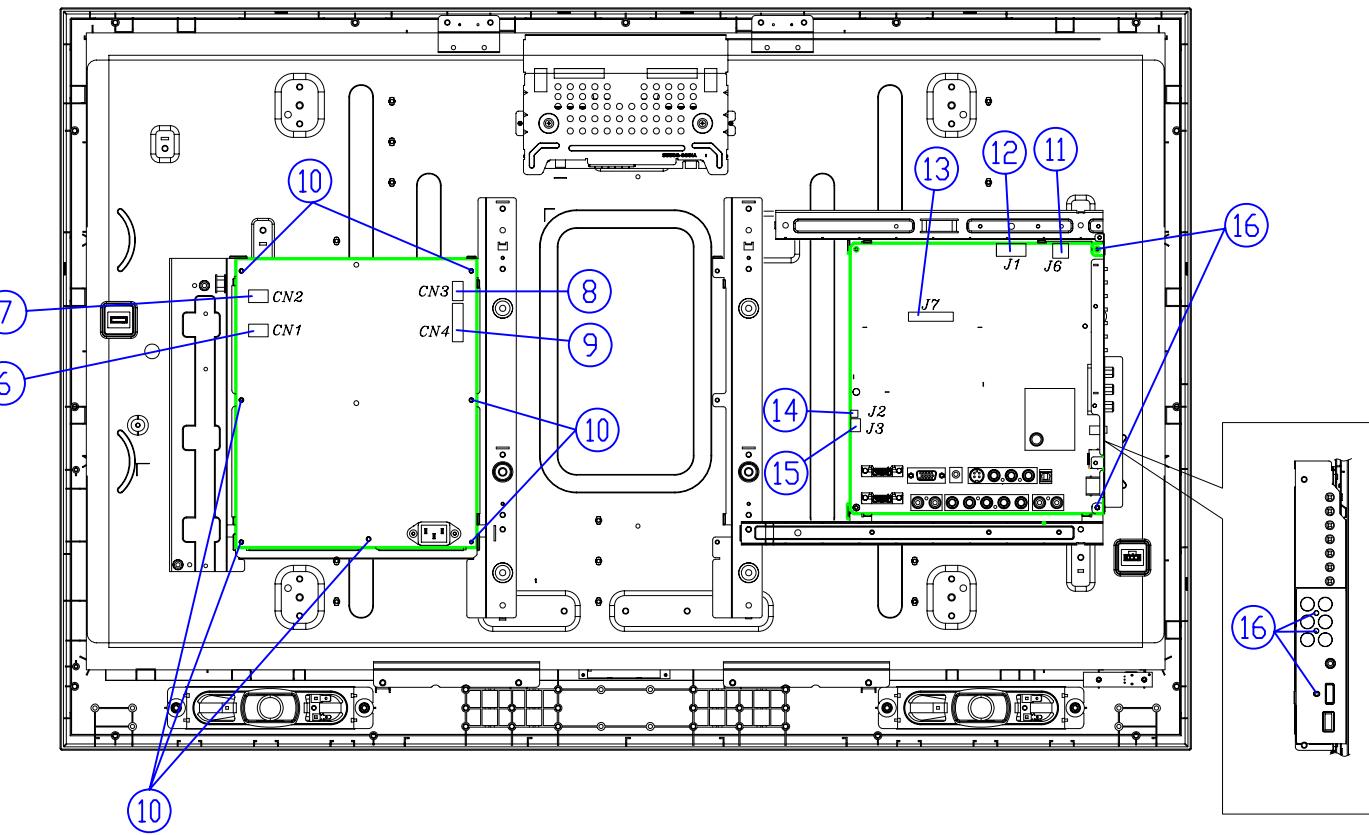


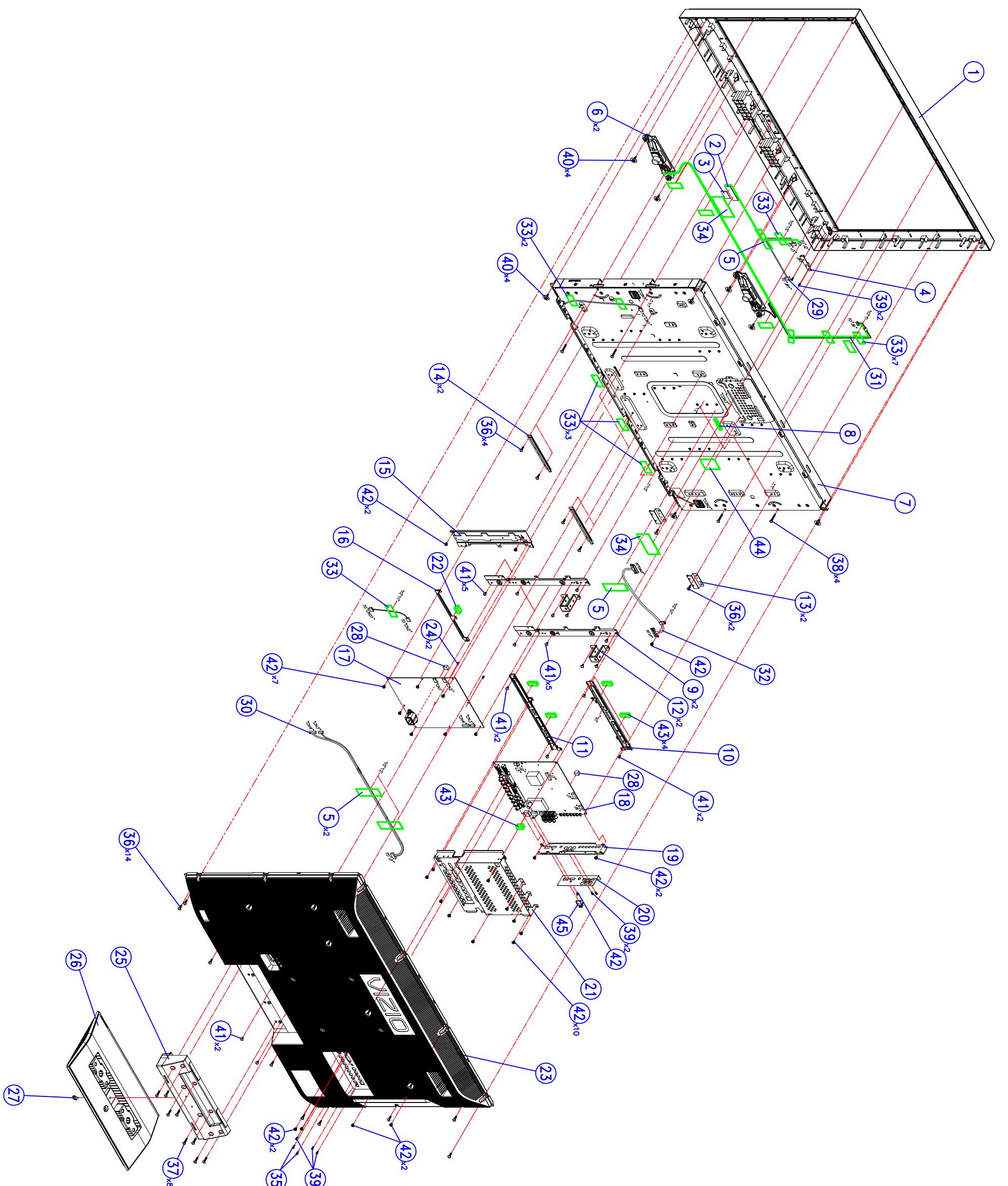
2. POWER BD ASS'Y REMOVAL

- 1) Remove the connector ⑥ (CN1) ⑦ (CN2) of the inverter cable.
- 2) Remove the connector ⑧ (CN3) ⑨ (CN4) of the Main cable.
- 3) Remove seven screws ⑩ from Power BD ASS'Y .
- 4) Separate the Power BD ASS'Y .

3. MAIN BD ASS'Y REMOVAL

- 1) Remove the connector ⑪ (J6) of the speaker cable.
- 2) Remove the connector ⑫ (J1) of the Main cable.
- 3) Remove the connector ⑬ (J7) of the LVDS cable.
- 4) Remove the connector ⑯ (J3) of the IR cable.
- 5) Remove the connector ⑭ (J2) of the LED Backlight cable.
- 6) Remove five screws ⑯ .
- 7) Separate the MAIN BD and side shielding.





ITEM	DESCRIPTION	QTY
1	FRONT BEZEL(CLING)(ABS 94-HB7/1520.3)(V0370M)ASSY	1
2	LED BACKLIGHT 16.1x225x5*(5.5)(VSL-494WST-1)580mm LF	1
3	MFLAR (1.0x28.0x0.6)(VX32L)	1
4	R BD ASSY VO370E	1
5	ACETATE CLOTH TAPE (雜紋膠帶) 2775mm	4
6	SPK 10W 6ohm (157.37x3x4) SP-35167-05-081216LF	2
7	CM ASSY (LC370WE-SBA1-BR)(REKEN)	1
8	LVS RUBBER (40x7x4.0)(V0371SA)	1
9	MAIN FRAME BRACKET(SECC 0.8)(V0370M)	2
10	MAIN BD BK1 (SECC 0.8)(V0370M)	1
11	MAIN BD BK1 (SECC 0.8)(V0370M)	1
12	WALL MOUNT BK1 (SECC 1.0)(V0370M)	2
13	PANEL BK T (SECC 0.8)(V0370M)	2
14	PANEL BK T (SECC 0.8)(V0370M)	2
15	POWER BD BK1 L (SECC 0.8)(V0370M)	1
16	POWER BD BK1 B (SECC 0.8)(V0370M)	1
17	POWER INVERTER ASSY BD PHM-T831A LF	1
18	MAIN BD ASSY (V0370M)(UNMERGED TDW-H810P)(40CP)	1
19	SIDE SHIELDING(SECC 0.8)(V0370M)	1
20	SIDE JACK PLATE VIZIO V520M	1
21	MAIN SHIELDING(SPIE 0.3)(V0370M)	1
22	GASKET BLOCK (10W*1H*20J)mm	1
23	REAR COVER (ABS FR / T520T3)(V0370M) ASSY	1
24	SPACER SUPPORT MC-8G(446L HDW)	2
25	BASE NECK(KW032)(ABS 94-HB/SD-0150,T520T3) ASSY	1
26	BASE (V032)(ABS 94-HB/SD-0150,T520T3) ASSY	1
27	MAC SCREW HANDLE M4.0x10L NI Plating)	2
28	RUBBER(SILICONE)(12.9x8.5)(NATURAL)	1
29	WH A200T-4/A200T-4 106#F6 43mm	1
30	WH A200T-2x10P/A200T-4 107#F2 4 50mm	1
31	WH A250T-4/17.7685+1/4.125S 106#F2 4 128/580mm+core	1
32	WH PK52402095 / 10240320 2027630 400mmCLAMP Rev1	1
33	ACETATE CLOTH TAPE (雜紋膠帶) 20x45mm	13
34	ACETATE CLOTH TAPE (雜紋膠帶) 40x8mm	2
35	MAC. SCREW-MHN#4-40F5.0L.N	2
36	TAP. SCREW-TP #4-40x12.0L BLK-NI	20
37	TAP. SCREW-TP #4-0x16.0L BLK-NI	8
38	TAP. SCREW-TP #4-0x26.0L BLK-NI	4
39	TAP. SCREW-TP #3.0x6.0L BLK-NI	7
40	TAP. SCREW-TP #4.0x12.0L NI	8
41	MAC. SCREW-MB M4.0x5.0L BLK_NI NYLOK	16
42	MAC. SCREW-MB M3.0x6.0L W-B.5BLK_NI NYLOK	27
43	GASKET BLOCK (10W*5.4H*30)mm	5
44	SHIELDING AL. TAPE(5.0*40.0)	1
45	USB CONNECTOR COVER(USC-2)	8

ITEM	DESCRIPTION	QTY
VIZIO V5370M-LCD	9642-8505-0053	1
Autodesk Co., Ltd.	Autodesk Inventor Pro 2011 (LC370WE-SBA1-BR1)	1
JESSE YU	3/1/09	1
REV	1	1
PRINTED	Full	0
PRINTED DATE	09/09	1
PRINTED BY	09/09	1
16	1 of 1	1